



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3913-041
Job Sheet 167224



Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/26/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/30/17	0.00	0.00	Start Up Large Fab2		2017-11-06
100	Large Fab	1 pcs		11/30/17	0.00	10.00	Large Fab 1		2017-11-3
110	QC	1 pcs		11/30/17	0.00	0.00	QC9		
120	QC	1 pcs		11/30/17	0.00	0.00	QC5		
125	HandFinish	1 pcs		11/30/17	0.00	0.29	HandFinish2		BR. 17-11-9
130	Powdercoat	1 pcs		11/30/17	0.00	0.93	Powdercoat2		BR. 17-11-9
140	QC	1 pcs		11/30/17	0.00	0.00	QC3		12/11/16
150	HandFinish	1 pcs		11/30/17	0.00	0.50	HandFinish4		17/11/13
160	QC	1 pcs		11/30/17	0.00	0.00	QC5		
170	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging3		
180	QC21-SA	1 Ea		11/30/17	0.00	0.00	QC21		

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2-Cut D4020 mesh base
Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners
holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4-
Weld D4672-1 blanking plates as per dwg
130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat
150 - Pick Kit

IN 13804 START: 0:00 OV: 375° FINISH: 12:15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	164446 - D2581	2	18	0	0
	D3913-1 S002297	1	16	0	0
	161938 - D3913-15	1	11	0	0
	D3913-3 S002108	1	18	0	0
	166721 - D3913-7	2	2	0	0
	D3913-9 S002242	1	1	0	0
	166330 - D3916-041	2	2	0	0
	D3916-5 166720	3	13	0	0
	159537 - D4016-1	3	10	0	0
	D4017-7 165913	3	18	0	0
	166327 - D4017-9	2	2	0	0
	S005135 - D4020-11	2	0	0	0
	166089 - D4021-1	3	30	0	0
	D4034-041 166328	1	1	0	0
	166329 - D4034-043	1	1	0	0
	D4672-1 165600	2	5	0	0
	S001737 - M304EX0.75-16F	33	670	0	0
	AN3-10A S008845	6	264	0	0
150-HandFinish					

WORK ORDER NON-CONFORMANCE / UPDATE

AEROSPACE

QA Closed:

Date:

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. _____		Rework ☐	☐	Skid-tube ☐	☐	Cross tube ☐	☐	Water Jet ☐	Engineering ☐
NCR No. _____		Scrap ☐	☐	Machining ☐	☐	Small Fab ☐	☐	Prod. Eng. Coord. ☐	Quality ☐
		Use-as-is ☐	☐	Thermoforming ☐	☐	Finishing ☐	☐	Rec/Store/Packaging ☐	Other ☐
		Approved ☐	☐	Large Fab ☐	☐	Composite ☐	☐	Supplier ☐	
Date :				QTY Effective :				MRB (QSI042) Approval	
Description				Disposition					
 S005287 Long Basket Base Assembly, 350 PART NO: Revision: Operation: Quantity: Change No:				Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
Start up Operation Mfg Date: 11/02/17 Job No: 167224									

D2931	5008841	2	1,336	0	0
D4021-5	5008840	2	18	0	0
MS20600-AD4W3	5008842	2	319	0	0
MS21042L3	5008843	6	879	0	0
NAS1149F0332P	5008844	12	3,293	0	0

Part Specifications

Specifications could not be found.

Plex 10/26/17 5:44 PM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE

AEROSPACE

QA Closed:

Date:

Work Order update only

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